

# PARTS LIST

HT230D-R-01

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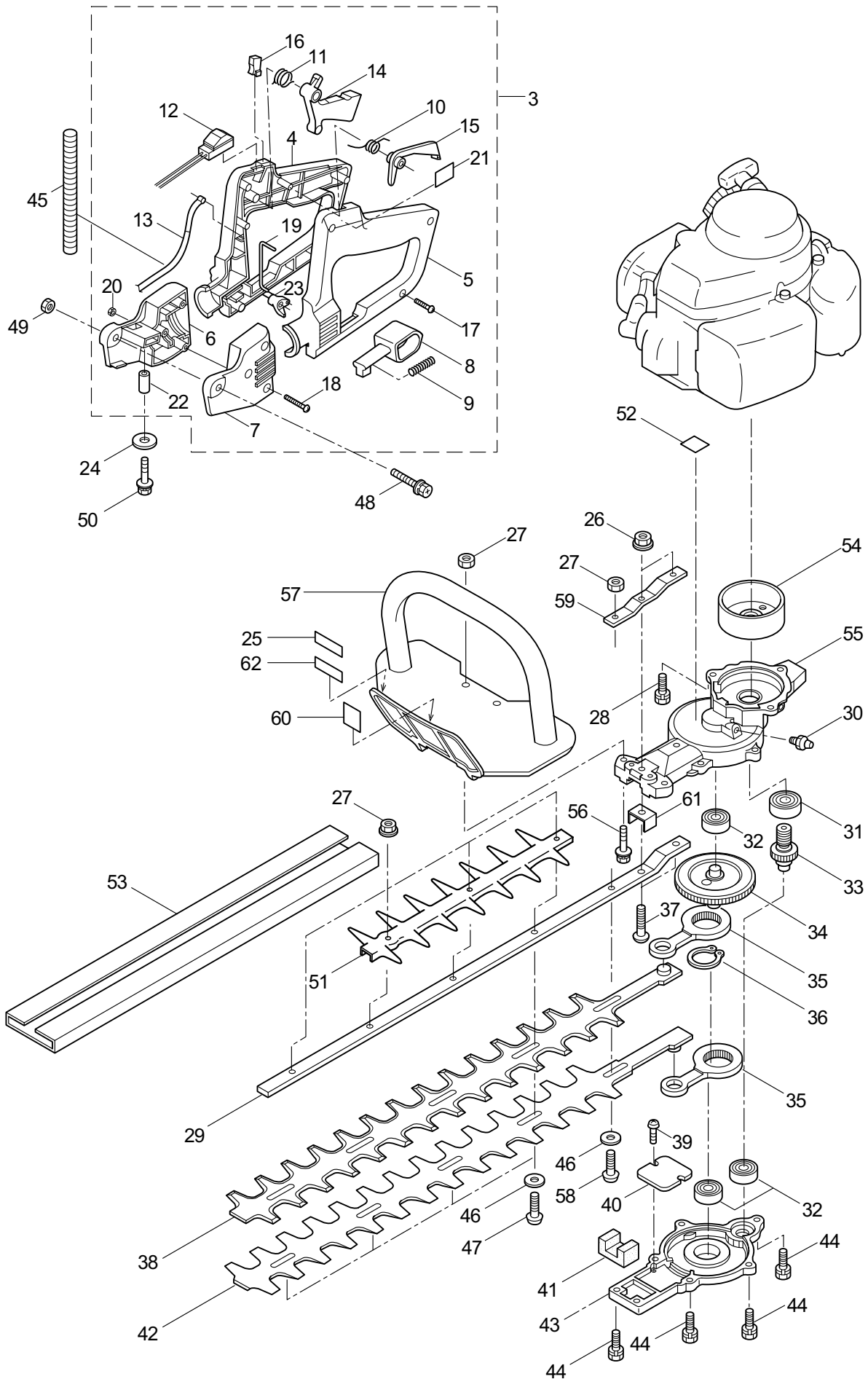
2015. 10.



**MARUYAMA**

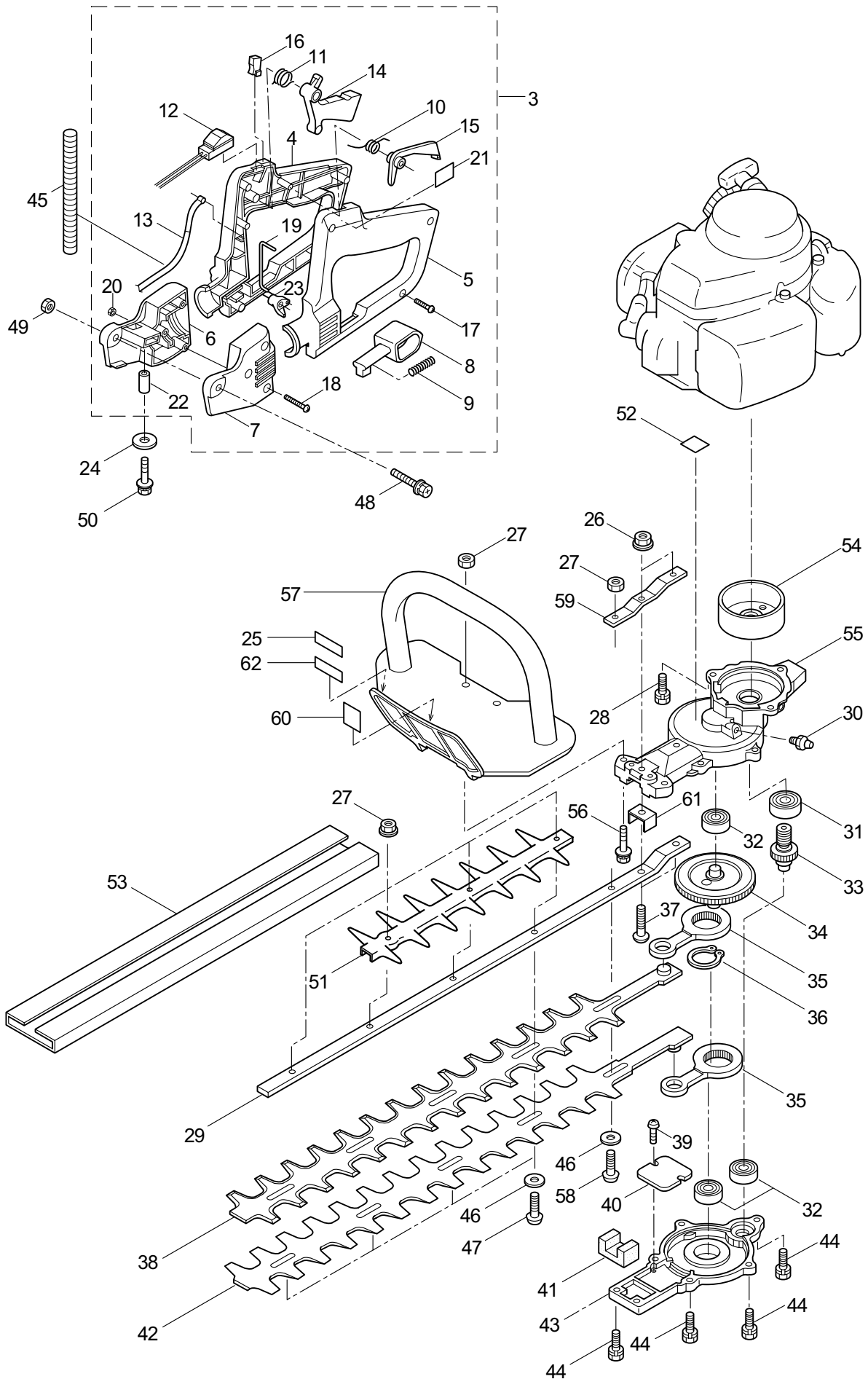
P/N 523469-4

1. HT230D-R-01  
MAIN BODY



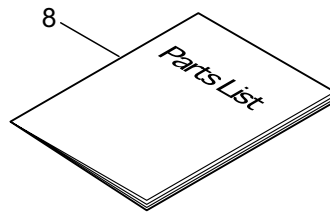
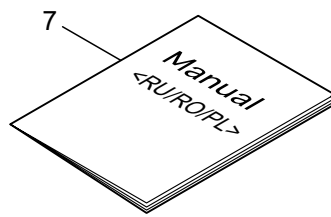
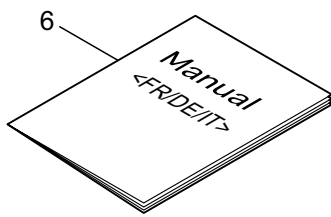
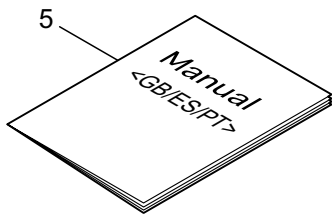
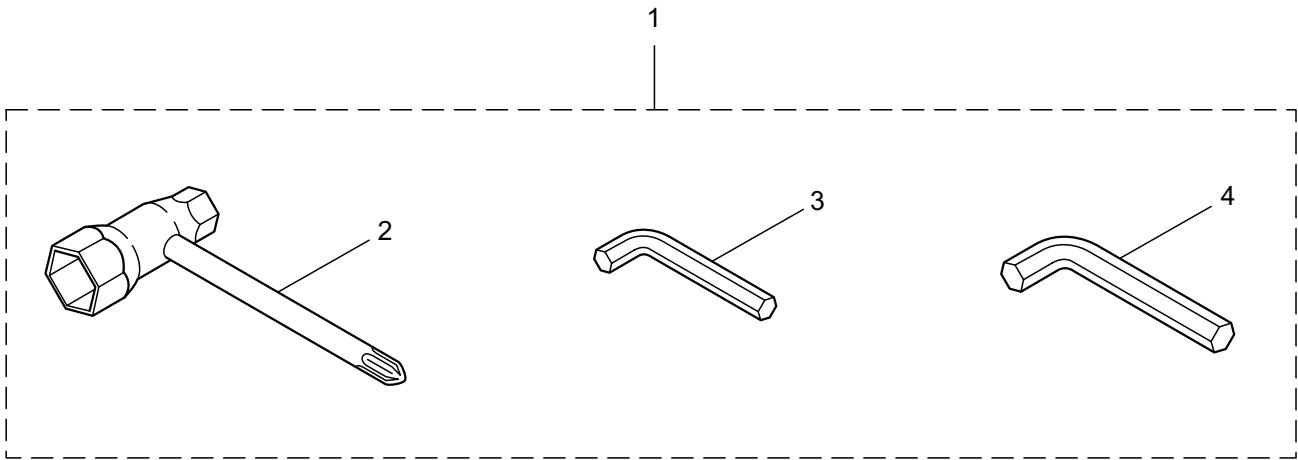
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	362327	HT230D-R-01	1	
1-2	271395	Cutter Ass'y	1	
1-3	271602	Handle Ass'y	1	Incl.4-23
1-4	270468	Rear Handle (R)	1	
1-5	270469	Rear Handle (L)	1	
1-6	270397	Handle Stay (R)	1	
1-7	270398	Handle Stay (L)	1	
1-8	270470	Lock Lever	1	
1-9	270400	Spring	1	
1-10	270401	Spring	1	
1-11	270402	Spring	1	
1-12	271600	Switch	1	
1-13	271390	Cable Comp.	1	
1-14	270472	Lever	1	
1-15	270406	Stop Lever	1	
1-16	270407	Stopper	1	
1-17	270408	Screw	5	
1-18	271392	Screw	3	
1-19	270474	Rod	1	
1-20	997271	Nut	3	M4
1-21	270085	Label	1	
1-22	270424	Spacer	1	
1-23	270473	Lock Lever Stopper	1	
1-24	270843	Washer	1	25x6xt1.6
1-25	266957	Label	1	
1-26	127226	Nut	2	M5
1-27	991941	U-Nut	6	M6
1-28	270030	Bolt	2	M6x20
1-29	581912	Guide Plate	1	
1-30	991937	Grease Nipple	1	M6
1-31	580767	Bearing	1	#6001 2RS
1-32	270423	Bearing	3	
1-33	584666	Pinion	1	
1-34	591443	Crank Comp	1	
1-35	271466	Rod	2	
1-36	580777	Snap Ring	1	#26
1-37	991931	Screw	2	M5x20
1-38	570687	Upper Blade	1	
1-39	991924	Screw	2	M3x5
1-40	991919	Plate,Rod Slide	1	
1-41	270758	Felt	1	
1-42	570688	Lower Blade	1	
1-43	270756	Lower Case	1	
1-44	580791	Bolt	7	M5x16
1-45	271391	Tube	1	

1. HT230D-R-01  
MAIN BODY



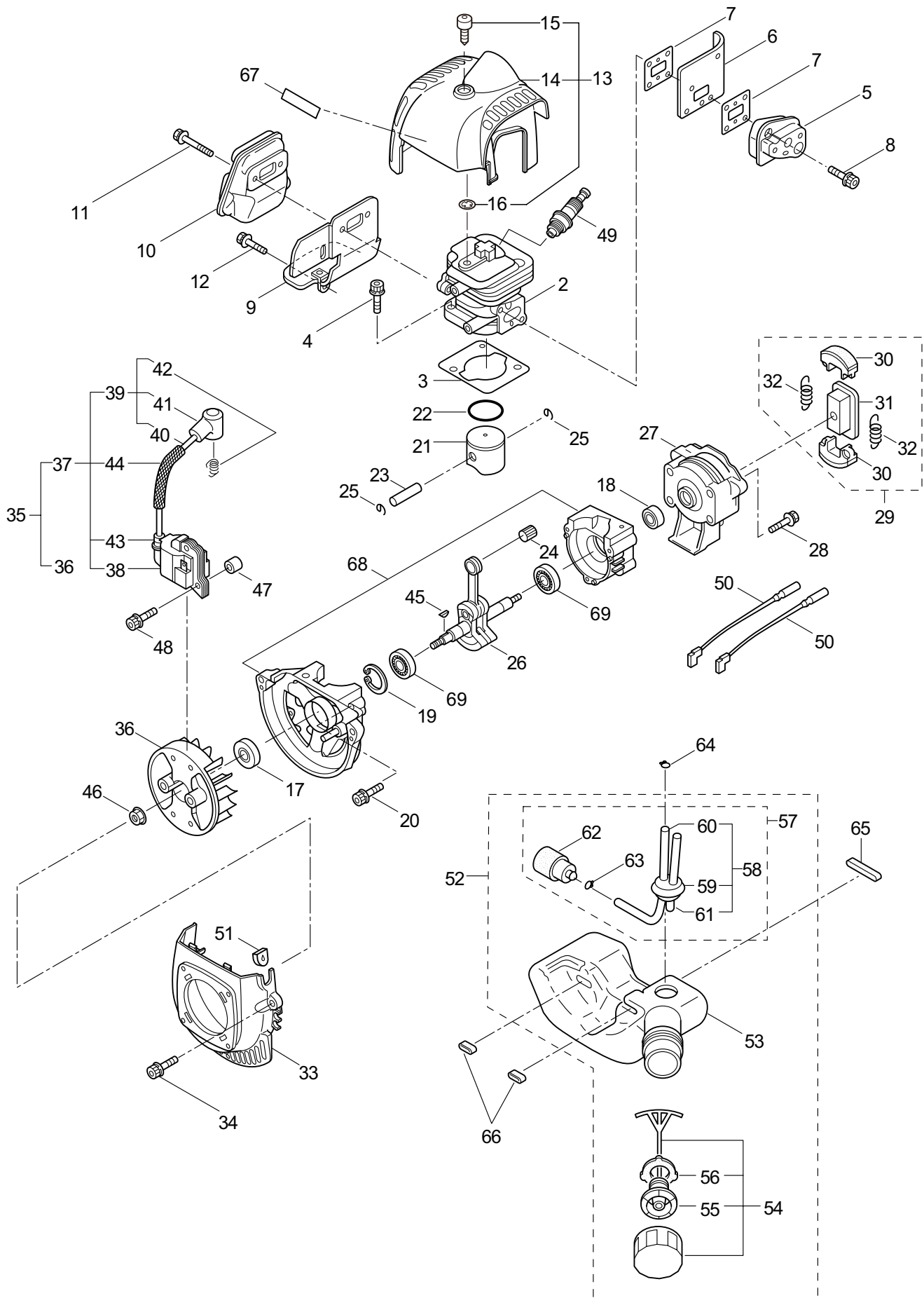
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	991913	Washer	4	
1-47	991914	Screw	3	
1-48	270420	Screw	1	
1-49	997253	Nut	1	M6
1-50	270120	Bolt	1	M6x40
1-51	274877	Blade Guard	1	
1-52	266960	Label	1	
1-53	217677	Cover of Blade	1	
1-54	270021	Drum	1	
1-55	270760	Upper Case	1	
1-56	581910	Bolt	2	M6x40
1-57	270241	Front Handle	1	
1-58	991912	Screw	1	
1-59	270759	Reinforcing Plate	1	
1-60	269426	Label	1	106dB
1-61	270757	Plate	1	
1-62	270566	Label	1	

2. HT230D-R-01  
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	264606	Tool Set	1	Incl.2-4
2-2	264607	Box Spanner	1	10x19x(+)
2-3	219431	Wrench	1	3mm
2-4	219432	Wrench	1	4mm
2-5	271825	Instruction Manual	1	GB/ES/PT
2-6	271827	Instruction Manual	1	FR/DE/IT
2-7	271830	Instruction Manual	1	RU/RO/PL
2-8	523469	Parts List	1	HT230D-R-01

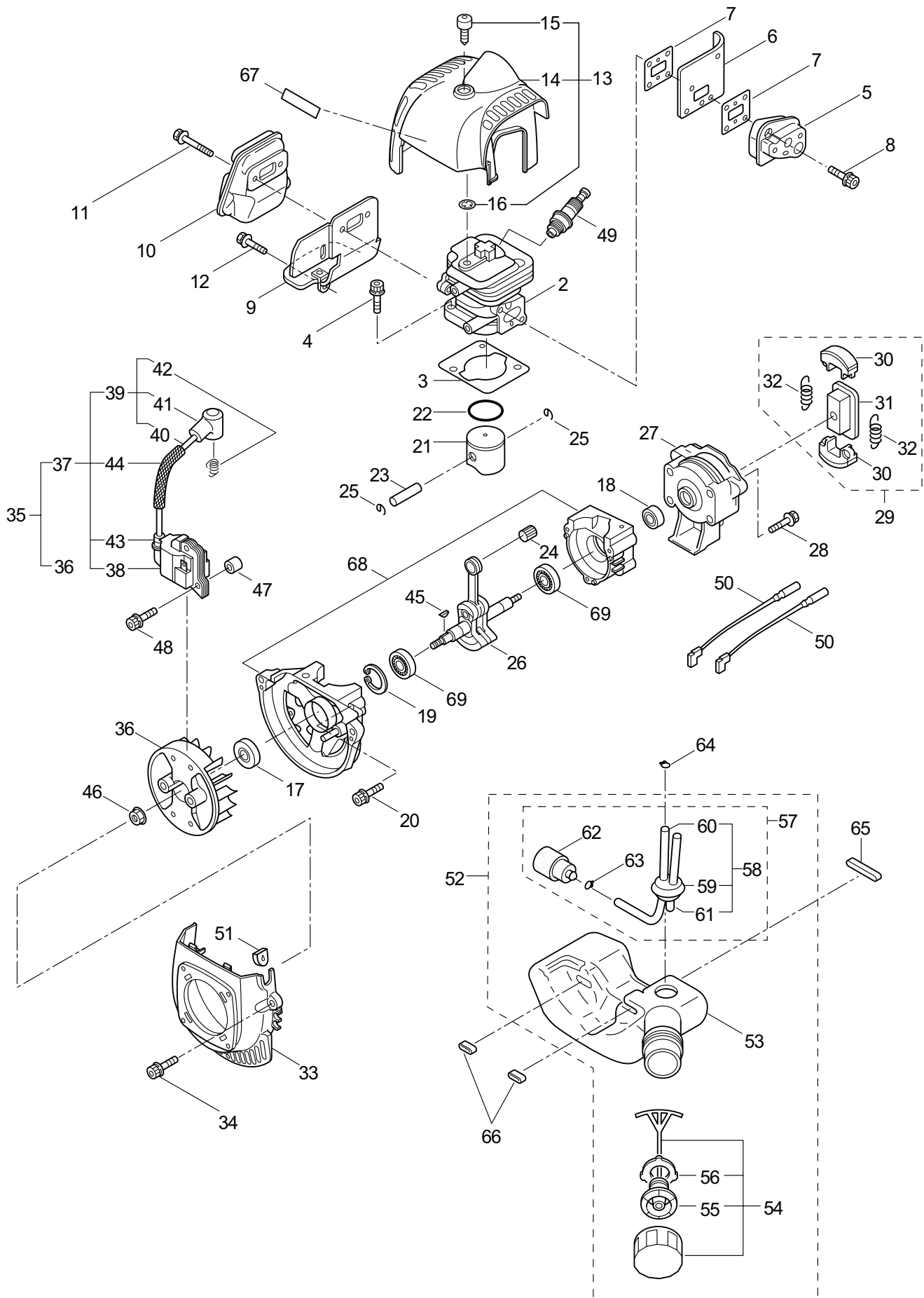
3. HT230D-R-01  
ENGINE





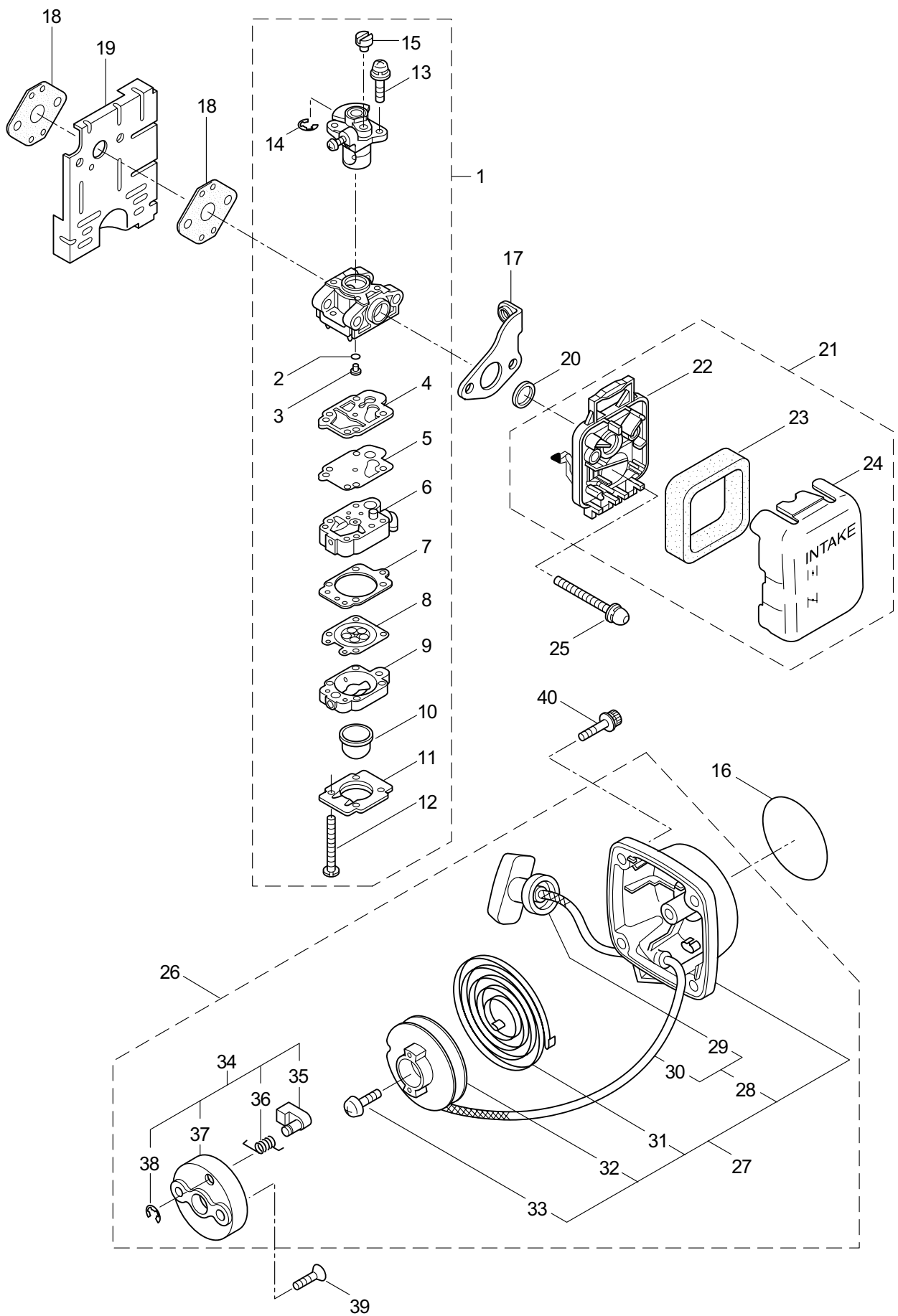
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	850858	Engine	1	LE230/118
3-2	264981	Cylinder	1	New gasket required
3-3	263770	Gasket	1	
3-4	267290	Cap Screw	2	M5x20
3-5	265802	Insulator	1	New gasket required
3-6	265794	Air Duct	1	
3-7	261171	Gasket	2	
3-8	265924	Cap Screw	2	M5x25
3-9	280772	Gasket Comp.	1	
3-10	280571	Muffler	1	
3-11	264223	Cap Screw	2	M5x40
3-12	261607	Cap Screw	1	M5x16
3-13	286408	Top Cover Ass'y	1	Incl.14-16
3-14	280747	Top Cover	1	
3-15	286399	Knob	1	M5
3-16	286270	Washer	1	M5
3-17	262712	Oil Seal	1	TC10267
3-18	262713	Oil Seal	1	TC10207
3-19	054676	Snap Ring	1	#26
3-20	261246	Cap Screw	3	M5x25
3-21	283265	Piston	1	
3-22	263789	Piston Ring	1	
3-23	281185	Piston Pin	1	
3-24	261037	Bearing,Needle	1	KBK8x11x11.8x1
3-25	261576	Clip,Piston	2	
3-26	264643	Shaft Comp	1	
3-27	264585	Clutch Case	1	
3-28	261607	Cap Screw	4	M5x16
3-29	280404	Clutch Ass'y	1	Incl.30-32
3-30	280568	Clutch Shoe	2	(2)required
3-31	280569	Clutch Boss	1	
3-32	280570	Spring	2	(2)required
3-33	280748	Fan Cover	1	
3-34	261250	Cap Screw	3	M5x20
3-35	267384	Magneto Ass'y	1	Incl.36-44
3-36	263570	Rotor/Fan	1	
3-37	267400	Ignition Coil Ass'y	1	Incl.38-44
3-38	267401	Coil	1	
3-39	267403	Spark Plug Wire Ass'y	1	Incl.40-42
3-40	267404	Spark Plug Wire	1	
3-41	261074	Plug Boot	1	
3-42	261075	Connector	1	
3-43	261072	Cap	1	
3-44	269418	Insulator	1	
3-45	261076	Woodruff Key	1	3x10

3. HT230D-R-01  
ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	261077	Nut,Rotor	1	M6
3-47	280381	Spacer	2	
3-48	261256	Cap Screw	2	M4x25
3-49	262483	Spark Plug	1	NGK BP6Y
3-50	267492	Lead	2	130L
3-51	261202	Grommet	1	
3-52	265175	Fuel Tank Ass'y	1	Incl.53-63
3-53	264545	Fuel Tank	1	
3-54	265176	Tank Cap Ass'y	1	Incl.55,56
3-55	269415	Breather Ass'y	1	
3-56	269417	Gasket	1	
3-57	265928	Fuel Pipe Pick-up Ass'y	1	Incl.58-63
3-58	265929	Fuel Pipe Ass'y	1	Incl.59-61
3-59	265869	Grommet	1	
3-60	262649	Fuel Pipe	1	
3-61	263038	Return Pipe	1	3x6x85L
3-62	264653	Filter Ass'y	1	
3-63	261117	Clip	1	
3-64	261117	Clip	1	
3-65	263824	Pad	1	
3-66	264318	Pad	2	
3-67	266959	Label	1	Caution
3-68	264542	Crankcase	1	
3-69	261181	Bearing	2	#6000C3

4. HT230D-R-01  
 CARBURETOR, RECOIL STARTER



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	281489	Carburetor Ass'y	1	Incl.2-15 New gasket required
4-2	261871	O-Ring	1	
4-3	269765	Main Jet	1	
4-4	282576	Gasket	1	
4-5	262994	Diaphragm,Fuel Pump	1	
4-6	268499	Pump Body	1	
4-7	262993	Gasket	1	
4-8	283905	Diaphragm, Meterring	1	
4-9	262991	Purge Body	1	
4-10	261874	Primer Bulb	1	
4-11	262992	Cover Plate	1	
4-12	262996	Screw	4	
4-13	264682	Screw	2	
4-14	261876	E-Ring	1	
4-15	261658	Swivel	1	
4-16	268411	Label	1	HT230D-R
4-17	268535	Stay	1	
4-18	261864	Gasket	2	
4-19	265973	Baffle Plate	1	
4-20	268963	Gasket	1	19.4x14.8xt3.5
4-21	265575	Cleaner Ass'y	1	Incl.22-24
4-22	265576	Housing	1	
4-23	264695	Filter	1	
4-24	264709	Cover	1	
4-25	264016	Cap Screw	2	M5x60
4-26	264534	Recoil Starter Ass'y	1	Incl.27-38
4-27	264083	Starter Ass'y	1	Incl.28-33
4-28	115096	Rope Ass'y	1	Incl.29,30
4-29	261725	Starter Grip	1	
4-30	261627	Starter Rope	1	
4-31	261622	Spiral Spring	1	
4-32	261621	Pulley	1	
4-33	262922	Screw	1	
4-34	264085	Starter Pawl Ass'y	1	Incl.35-38
4-35	261630	Pawl	1	
4-36	261631	Return Spring	1	
4-37	264086	Pawl Case	1	
4-38	020299	E-Ring	1	#4
4-39	264535	Screw	2	M6x20
4-40	286993	Cap Screw	4	M5x16